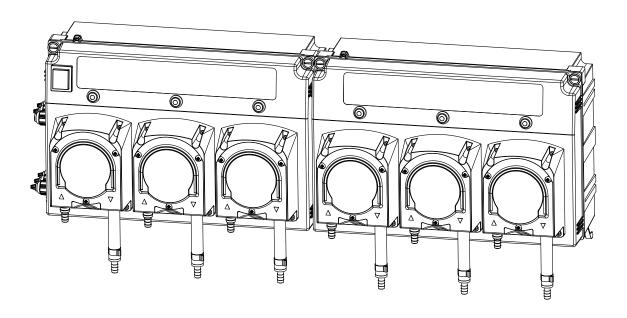
# Multi washer dosing system



### **WARNINGS**

Before installing or using this product read through and understand this manual in order to prevent any type of danger for the user or incorrect operation of the equipment.



Please keep this manual in a suitable place for any future reference.

Make sure that the equipment is complete and that no damage is present as this could affect the correct operation of the equipment. Otherwise, contact the manufacturer before undertaking any other action.

The manufacturer recommends the use of original parts. If such recommendation is not respected, the manufacturer shall not be liable for any damage to the equipment.

The equipment shall be used with chemical products which must be fully compatible with the manufacturing materials and previously agreed with the customer.

Make sure you have disconnected the signal, air and power supply sources before undertaking any maintenance operation on the equipment or the system.

The equipment must not be installed on unstable or irregular surfaces and it must be placed in a vertical position.

Make sure the voltage values are within those indicated on the label of the equipment, when the latter is connected to the electrical power network.

Failure to follow the user recommendations indicated in this instruction manual or the manufacturer's specifications on the correct use of the equipment may null and void the warranty and the manufacturer's liability.

This product must be installed and repaired in compliance with the laws and regulations in force. The installation or repair of the equipment described in this document must be performed exclusively by trained and qualified personnel using suitable tools.

The equipment must be installed indoors, in sufficiently ventilated rooms, far from corrosive environments.



The customer must guarantee sufficient water and pressure for the correct operation of the system.

# **GENERAL DESCRIPTION**

The multi washer laundry equipment is an automatic dosing system designed to be used in professional or industrial washer-extractors.

The equipment consists of a central unit made up of a compact block with peristaltic pumps and some peripherals to manage the software for the laundry.

FEATURES CONTROL OF THE PROPERTY OF THE PROPER		
Power Supply	100÷240 Vac	
Consumption	1,5 A	
Environmental	IP Rating - 44 Pollution category – 2 Installation category - II	
Temperature	10 to 49°C (50 to 120°F) maximum	
Humidity	95% relative humidity, maximum	
Pump flow rate	2 l/min	
Inlet water flow rate	Min. 3l/min	
Manifold	PVC with check valves	
Inlet pressure	Min. 2,0 Bar	
Trigger signal voltage	12÷230 V	
Solenoid valve voltage	24 VDC	
Pump fittings	Ø10	
Washing machine output coupling	Ø12	
Communication	CanBus	
Communication with PC	Wi-Fi and Ethernet	

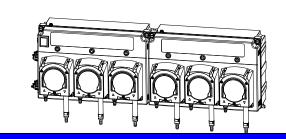
# Equipment and peripherals description

# **DOSING EQUIPMENT**

The dosing unit was designed to inject the chemicals into the washer machine with the peristaltic pumps.

The system can vary from 2 to 8 pumps with a flow rate to 30, 60, 90 or 120 l/h.

An internal CanBus connect each pump at the network.



# **SIM (TRIGGER INTERFACE MODULE)**

The trigger interface module has eight fully-isolated 24 to 240 V trigger inputs. The trigger inputs are connected to the module via a pin connector. The CanBus connects to each interface module through a connector at the other peripherals.

The module must be installed one for each washing machine.



# **CONSOLE CENTRAL UNIT**

The console is connected to the PC by Ethernet and/or Wi-fi. By mean of internal web server, it's possible to configure and set all parameters of the installation. The CanBus connects the console through a connector at the dosing equipment.



# **WASHER FORMULA SELECTOR**

The formula selector allows the operator to select one of 50 different wash formulas by the keys in the frontal panel. Two displays one 2x16 that shows the formula name and the other one 2 digits 7 segments that shows the formula number . The module also allows to monitoring status of washing machine and an alarm sitituation by leds in the frontal panel.

The CanBus connects to each interface module through a connector at the other peripherals.

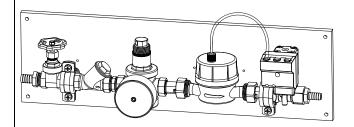
The formula selector must be installed one for each washing machine.



### WATER INLET MODULE

The water inlet consists in:

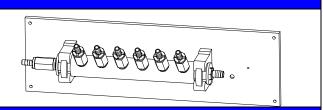
- -Faucet: to open/close the water inlet.
- -Y filter: to filter any impurities.
- -Pressure regulation: to set the maximum pressure inlet of 2 bar in order to avoid the damaging of the pumps.
- -Watermeter pulse sender: to count the water flow input.
- -Solenoid Valve: to open the water flow piloted from the system.



# **FLUSHING MANIFOLD**

The flushing manifold transports the chemical pushed from water in the various washer machines.

The flushing manifold can vary from 4 to 8 chemical inputs.

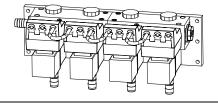


# **CHEMICALS DISTRIBUTOR**

The distributor consists of a series of solenoid valve, each one connects to each washer machines.

The distributor in connected to the manifold by hose, and the chemical is routed to the washing machine that made the request.

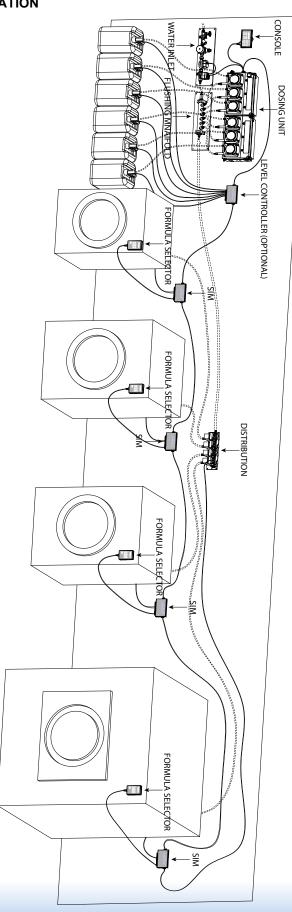
The distributor can vary up to 8 solenoid valves for 8 wsahing machines.



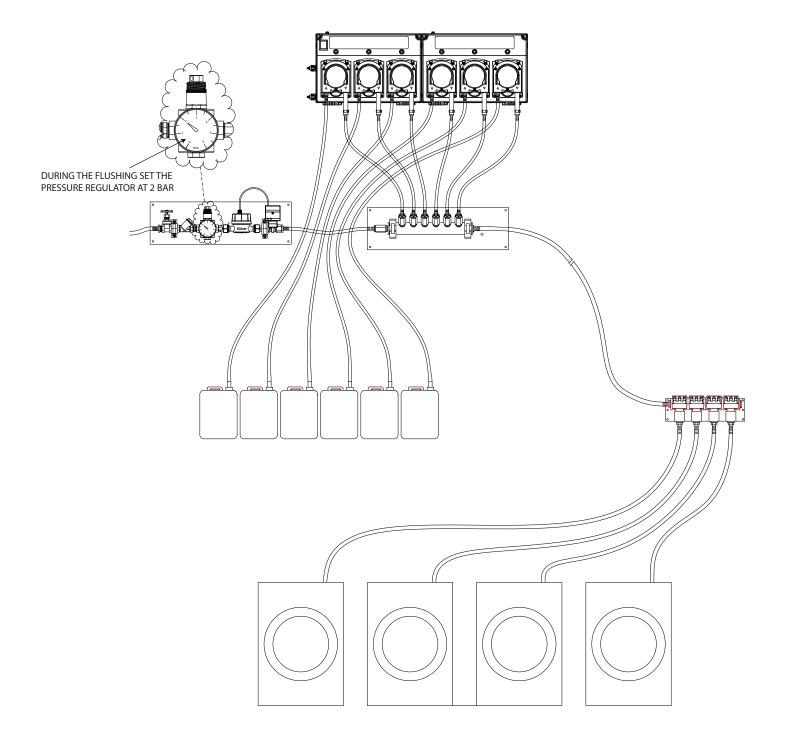
# **GENERAL TYPICAL INSTALLATION**

LEGEND:

Electric line
Hydraulic line



# **HYDRAULIC SCHEME LAYOUT**



# INSTALLATION

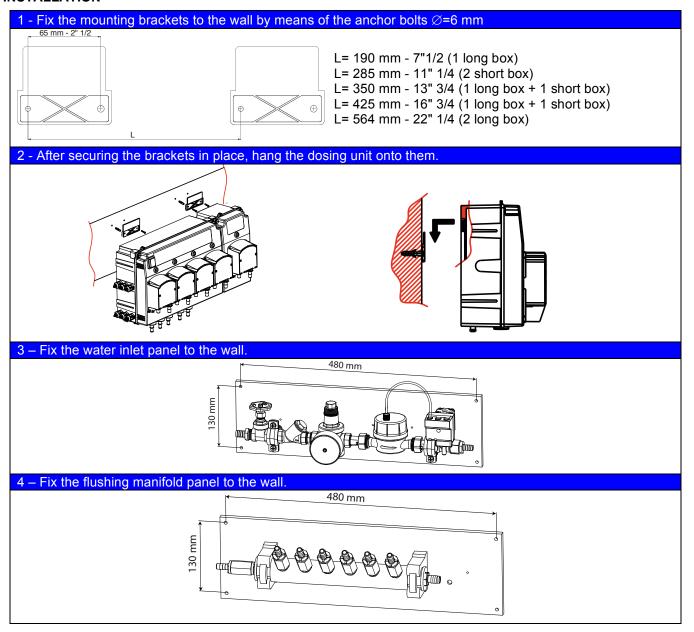


CAUTION: Do not install the equipment where it would be directly exposed to chemical vapours or fumes. Do not place it close to the sources of heat.

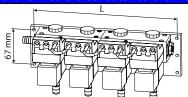
CAUTION: Always disconnect the Multi washer System and the laundry machine from the power supply before making any connections.

All the wiring connections to the Multi washer System should be checked using a multimeter. Incorrect connections could seriously damage the unit and invalidate the warranty. Refer to the wiring diagram contained in this manual for all signalling and power-supply connections.

### **INSTALLATION**

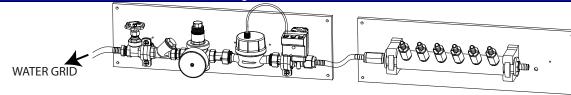


# 5 - Fix the chemicals distributor to the wall.

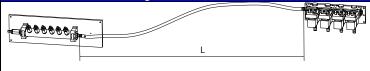


L= 267 mm (3 or 4 solenoid valves) L= 387 mm (5 or 6 solenoid valves)

# 6 - Connect the water inlet hose to the flushing manifold inlet.

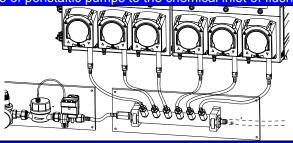


# 7 – Connect the flushing manifold outlet to the chemicals distributor inlet.

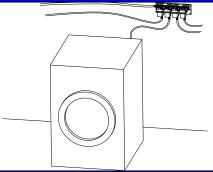


Internal hose Ø [mm]	L= Distance [m]
10	≤ 20
12	>20 - ≤40
14	>40

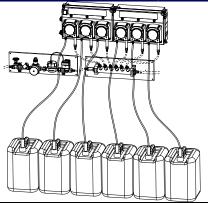
8 - Connect each delivery tube of peristaltic pumps to the chemical inlet of flushing manifold.



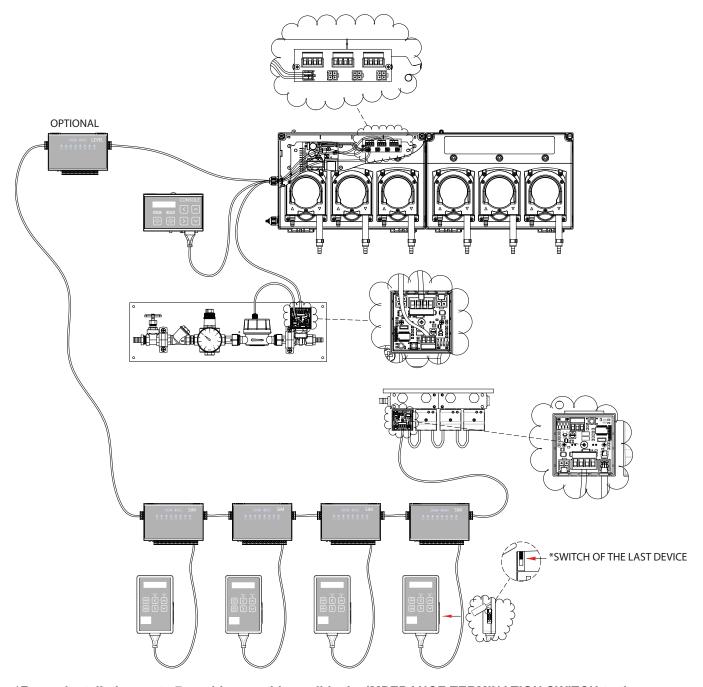
# 9 - Connect each solenoid valves outlet of chemical distributor to each washing machine.



# 10 – Connect each chemical product hose to the suction tube of peristaltic pumps.



# **ELECTRICAL WIRING**



\*For an installation up to 7 washing machines slide the IMPEDANCE TERMINATION SWITCH to the "DOWNWARD" position only for the last device present on the bus. (the device farther away from dosing unit).

For an installation of more than 7 washing machines leave the IMPEDANCE TERMINATION SWITCH on the "UPWARD" position.

# **ELECTRICAL WIRINGS**

CAUTION: Always disconnect the Multi washer System and the laundry machine from the power supply before making any connections.

Incorrect connections could seriously damage the unit and invalidate the warranty. Refer to the wiring diagram contained in this manual for all signalling and power-supply connections.

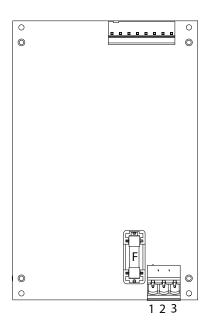
# **CANBUS INPUT/OUTPUT CABLE**



Always connect the CanBus cable as shown in the table below:

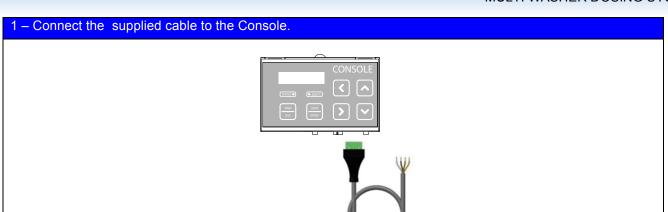
Wire colour	Description
White	+VDC
Brown	GND
Green	BUS+
Yellow	BUS-

# DOSING EQUIPMENT CIRCUIT DIAGHRAM

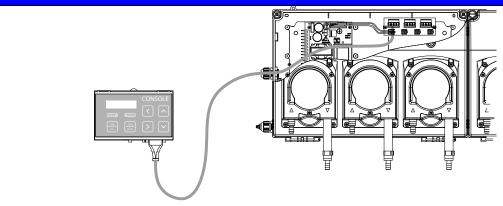




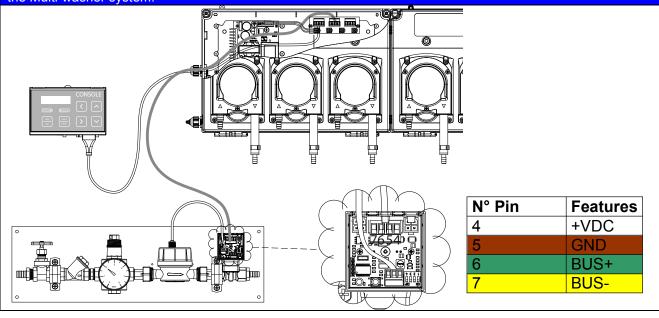
ID	FUNCTION	DESCRIPTION
1	POWER SUPPLY (L)	
2	POWER SUPPLY (N)	Power supply 100÷240 Vac
3	GROUND (GND)	
4	+VDC	
5	GND	CanBus connector
6	BUS+	CanBus connector
7	BUS-	
F	FUSE	Replace fuse with same type and value

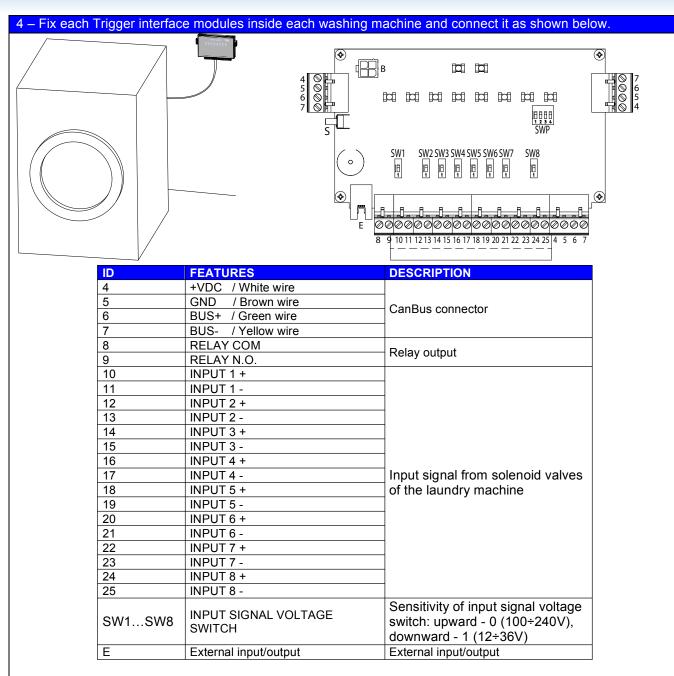






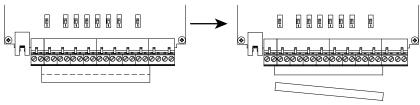
3 – Open the cover of the Solenoid Valve of Water inlet module and connect it to any CanBus connector of the Multi-washer system.

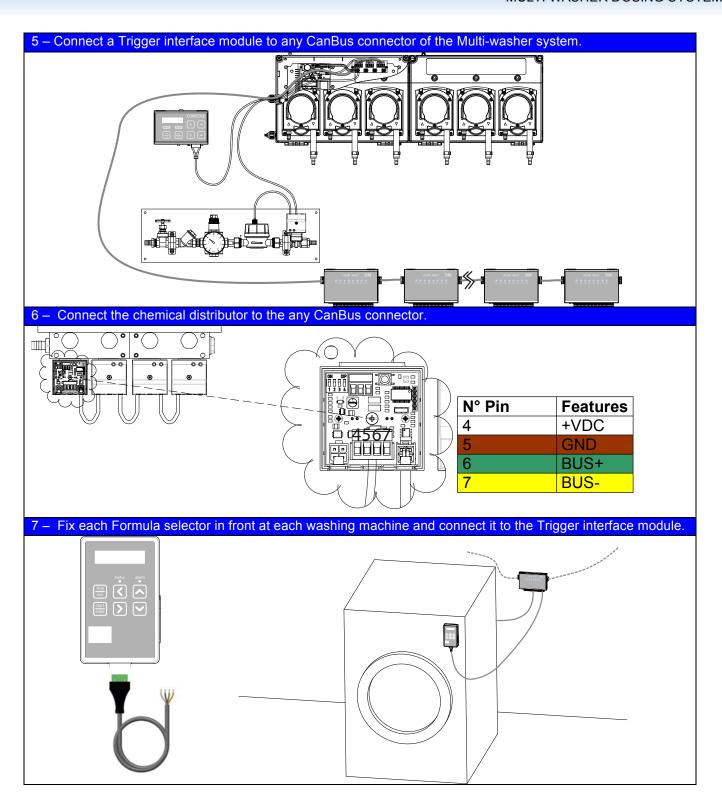




**If** the signals from washing machine have the ground (GND) in common is enough to connect only one ground (GND) of one of the signals.

The negative poles (–) of the signal terminals are connect together by the lower part of the PCB, so if the signals from the washing machine have a common ground (GND), you can drive a single GND to the SIM and then connect a single wire for each of the other signals. If instead the signals from washing machine don't have a common ground (GND), it is needed to break the lower part of the circuit as shown in the picture, and then connect two wires for each signal.





# SYSTEM CONFIGURATION

The CAN (Control Area Network) is a serial bus system specifically designated to interface both intelligent devices and sensors or actuators, in order to develop a real time network, reliable and able to work in extreme conditions.

The CAN protocol is a CSMACD (Carrier Sense Multiple Access with Collision Detection) type protocol by means of which each peripheral device, once it has been assigned an address, can communicate directly with the recipient as if it were a master, or receive messages intended for it as if it were a slave.

Even though the CAN protocol provides that all peripheral devices can be both master and slave, generally is always provided a specific device to work as a main unit and be responsible for controlling the network.

The multi-machine 4G is based on the use of peripheral devices, interconnected by CANBUS for the control of all its devices, and uses the Multiwasher Console unit as a network controller.

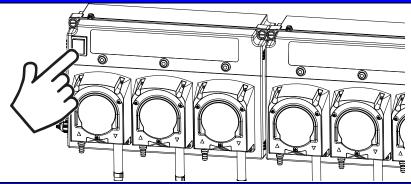
The various peripheral devices are subdivided into families as follows:

- Motor pumps + flow meter driver;
- · Solenoid distributor driver;
- Solenoid water inlet + flow meter driver:
- Washing machine trigger interface (8 triggers);
- · Washing machine formula selector (FS Washer);
- Alarm unit.

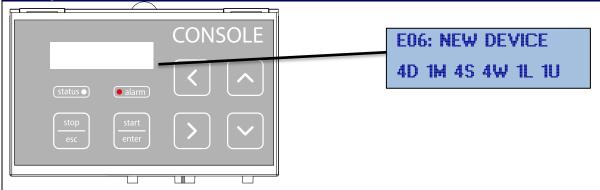
As mentioned, all the CAN peripheral devices are connected on a common serial bus, therefore, in order to be accessed, each of these must have a unique address which is assigned to it through a procedure, directly on the plant, after having been connected and powered; the only exception is represented by the motor driver peripherals family, which are initialized at the factory.

Once the installation is performed, at system start up, the network controller (Multiwasher Console) performs a check of the connected devices, after which, if peripheral devices without address were found, will alert the operator about their presence through acoustic and luminous signals, and then the operator will have to start the configuration process to assign a unique address to all the devices.





2 – At the first system powering, the led alarm of the Console blink and the buzzer ring, to mute the buzzer, press any key and the led alarm will become red fixed. The Console show onto the display the following message:

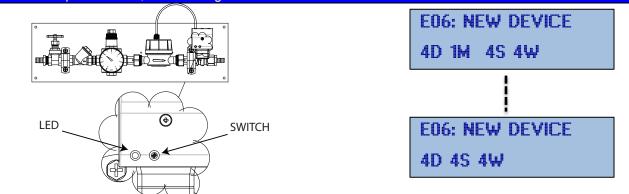


3 – The second line of the Console display shows the number and the kind of devices found. The peripherals are diveded for device families, following the ID list of the device:

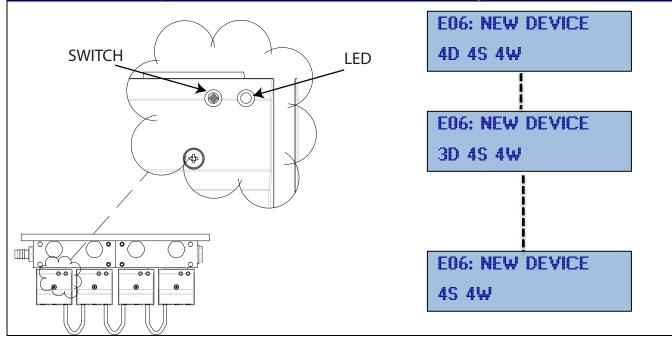
ID	Device
nP*	P= pump (ex. 2P= 2 pumps)
nS	n= number of the devices S= SIM (ex. 1S= 1 SIM)
nD	n= number of the devices D= distributor valve (ex. 4D= 4 distributor
	valves)
nM	n= number of the devices M= (ex. 4M= 4 FS Washer)
nW	n= number of the devices W= Water inlet module (ex. 1W= 1 water inlet
	module)
nA	n= number of the devices A= Alarm module (ex. 1A= 1 Alarm module)
nL	n= number of the devices L= Level (ex. 2L= 2 level boxes)
nl	n= number of the devices
nR	n= number of the devices R= Relay module (ex. 1I= 1 relay module)
nE	n= number of the devices E= pneumatic pump (ex. 1E= 1 pneumatic
	pump)
nF	n= number of the devices F= Flux (ex. 2F= 2 flush kits)

\*this device will be shown only if will be replaced pump/s or added new pump/s.

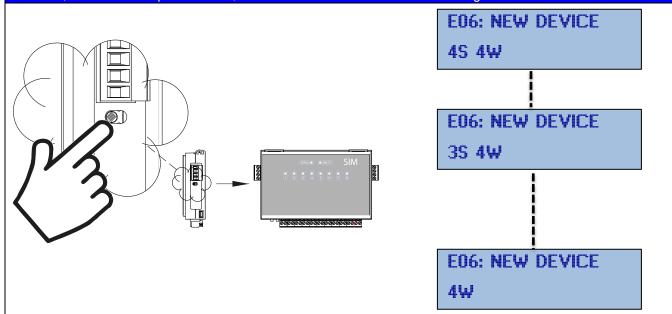
- 4 Acquisition Water inlet: the led of solenoid valve blinks red and green, press the switch with a little screwdriver and the led will become green fixed. Once acquired the device, the Console does not show the device in the display if it was only one, or else it will take away one if more devices.
- Pay attention: the first acquired device of the family, will be recognized from the system as the first, the second acquired device, will be recognized as the second and so on.



- 5 Acquisition Distributor: the led of all solenoid valves will blink red and green, press the switch of all solenoid valves with a screwdriver and the led will become green fixed. Once acquired the device, the display Console will take away one, once acquired the last solenoid valve the Console does not show the device in the display.
- Pay attention: the first acquired device of the family, will be associated from the system at the first washing machine, the second acquired device, will be associated at the second washing machine and so on.

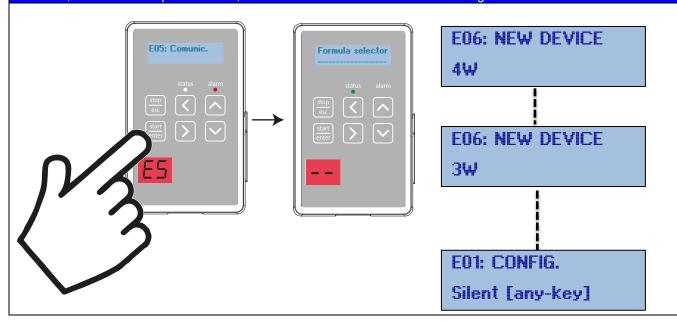


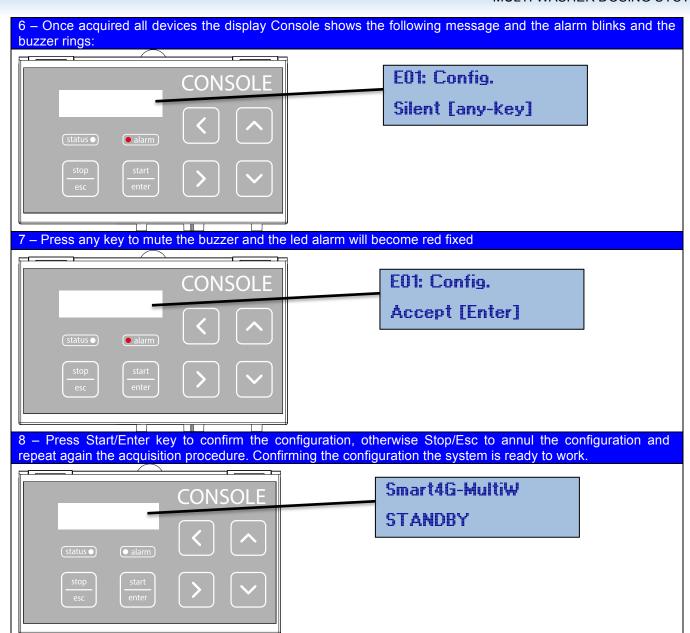
- 6 Acquisition SIM: the alarm led blinks red and the status led green fixed, press the switch to the side and the alarm led will switch off and the status led will remain green fixed. Once acquired the device, the display Console will take away one, once acquired the last SIM, the Console does not show the device in the display.
- Pay attention: the first acquired device of the family, will be associated from the system at the first washing machine, the second acquired device, will be associated at the second washing machine and so on.



5 – Acquisition Formula Selector: the alarm led in the frontal panel, red fixed and the display 2x16 shows "E05: Comunc.", and the display 2 digits 7 segments shows "E5", press the Start/Enter key and the alarm led will switch off and the status led become green fixed, the display 2x16 will show "Formula selector" and the display 2 digits 7 segments will show "--". Once acquired the device, the display Console will take away one, once acquired the last Formula selector the Console does not show the device in the display.

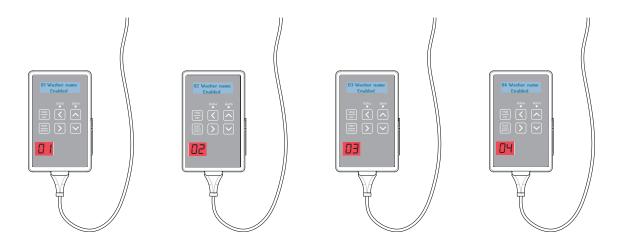
Pay attention: the first acquired device of the family, will be associated from the system at the first washing machine, the second acquired device, will be associated at the second washing machine and so on.

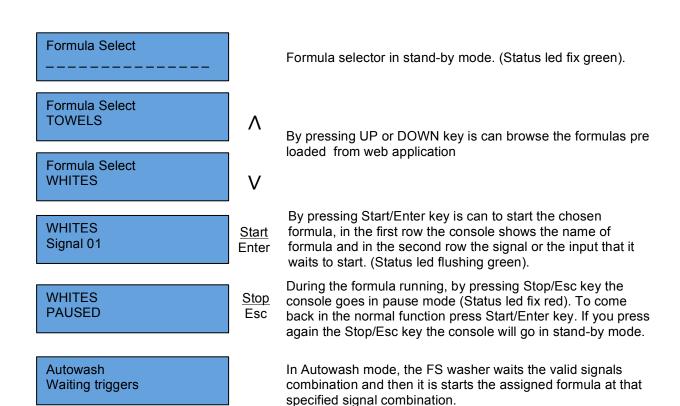




# **FS WASHER FUNCTIONING**

Once acquire the last device the FS washer shows the number of washing machine and the washing machine name (if set in web application)





# **FS Washer Alarms**

At the presence of communication alarm, the console will show onto the display E05: Communic. The led alarm blink and the buzzer ring, to mute the buzzer, press any key and the led alarm will become red fixed. Once the alarm no longer present the FS washer will come back in normal working mode.

# **PUMPS PRIMING AND TUBE LOADING**

The buttons located above each pump are used for priming the related pump and also for replacing squeeze tube with a new one.

**Priming**: To prime a pump shortly press the button above the pump. The pump will be activated for 30 seconds. If you want stop the priming press again the same button.

If present an input signal the Priming and Tube replacing functions are disabled and pressing the button has no effects.

# MAINTENANCE AND ACCESSORIES

# **MAINTENANCE**

CAUTION: Before carrying out any maintenance, always close the water delivery valve. If you need to access the circuits inside the box of the product, also disconnect the main power supply.

Scheduled maintenance of the Multi washer system includes the following:

- Regular replacement of the squeeze tube (every year at least) or whenever required in the event of chemical aggression.
- Cleaning of the filter of the solenoid valve.
- Cleaning of the bottom filters of the suction devices.

# Replacement of the squeeze tubes

- Unscrew and remove the cover from the pump;
- Take out the peristaltic tube without disconnecting it from the connecting tubes in order to avoid any leak of product;
- Press for more than 5 seconds the button above the pump to activated the Tube Loading functions
- Introduce the new tube (supplied already greased) into the pump and help it to get the right position, while the motor is moving in steps.
- When the tube is fully loaded, press again the button to stop the function.
- · Put the front cover back into place and screw it.
- Proceeding very cautiously, disconnect the connecting tubes from the old tube and connect them to the new tube in the same positions;
- It will be advisable to prime the pump before starting the machine again.

# **ACCESSORIES**

# The level module has eight level inputs and an alarm relay output. The signal input from the level probe are dry contacts. The CanBus connects the device at the other peripherals.

# Level module installation example:

